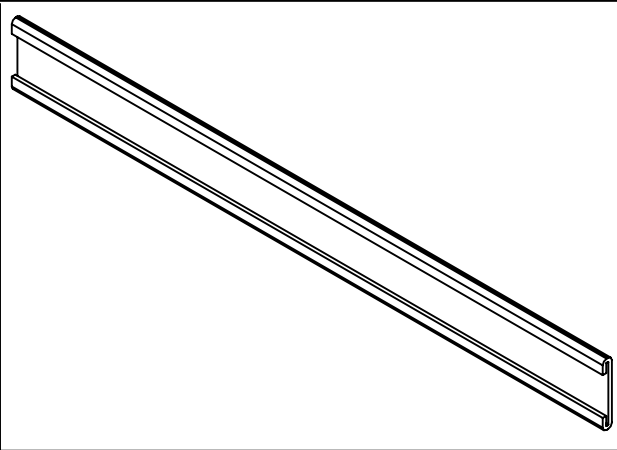
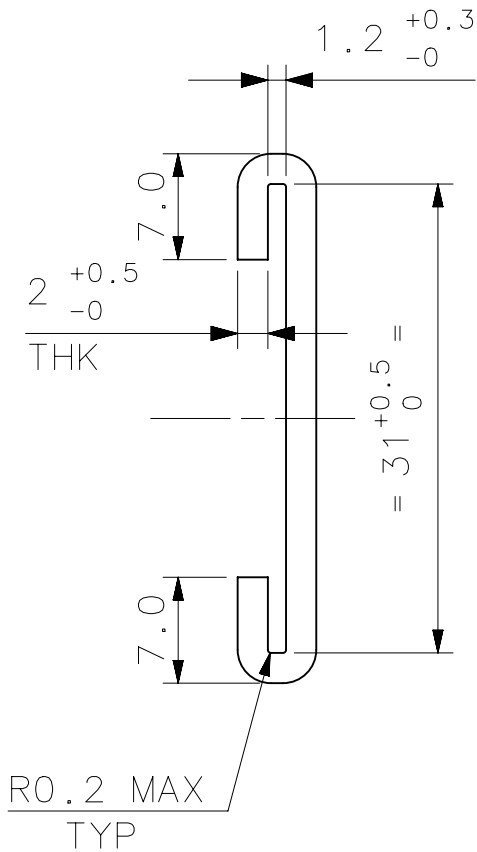
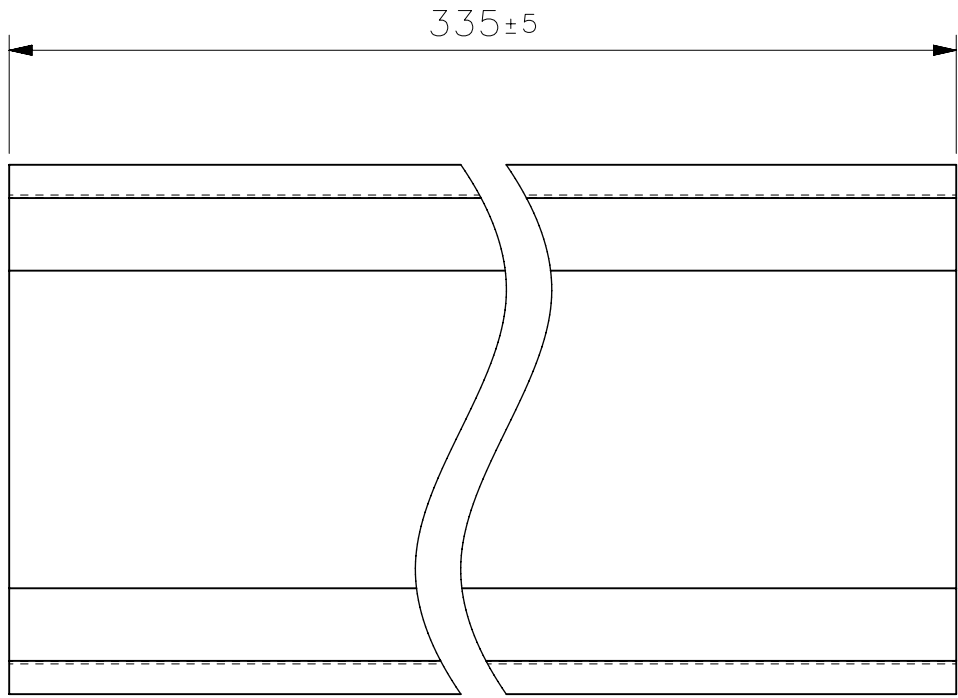




NOTE :-

MATERIAL :-

- POLYMER
- SHORE A HARDNESS
- TENSILE STRENGTH
- ELONGATION AT BREAK
- SP.GRAVITY
- PVC NITRILE (70:30).
- 75±5.
- 100 Kg/cm² Min.
- 300% Min.
- 1.25±0.05.

- HEAT AGING AT 100°C FOR 70 Hrs -
- CHANGE IN HARDNESS
- CHANGE IN TENSILE STRENGTH
- CHANGE IN ELONGATION
- : +15 POINTS Max.
- : ±50% Max.
- : -50% Max.

OZONE RESISTANCE AT 100 PPHM,
20% STRETCH, 40°C FOR 70 Hrs : NO CRACKS.

TESTING PROCEDURE - ASTM.

<SC> :SIGNIFICANT CHARACTERISTICS										▽ :CRITICAL CHARACTERISTICS																																							
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI (EAST), MUMBAI 400 101, INDIA.																																							
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989																																																	
DIMENSIONS										E.R. / PROC.REQ.NO : SM 382					PART NO. : 007515231D1																																		
LINEAR IN mm.		OVER UPTO	0.5	3	6	30	120	400	1000	2000	PART NAME : BEADING-FUEL TANK STRAP																																						
f	FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-	MATERIAL : NITRILE PVC(70:30) COLOUR - BLACK																																						
m	MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	HEAT TREATMENT : -----																																						
c	COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4	NAME SIGN DATE FIRST USED TRCR. MODEL																																						
v	VERY COARSE (X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8																																								
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.									CAD ENGG.																																						
		OVER UPTO	-		10	50	120	400	-																																								
f	FINE	(X.XXX)	± 1°		± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'			SCALE 2:1																																						
m	MEDIUM	(X.XX)	± 1° 30'		± 1°	± 0° 30'	± 0° 15'	± 0° 10'																																									
c	COARSE	(X.X)	± 1°		± 2°	± 1°	± 0° 30'	± 0° 20'			DESIGNER PKS																																						
v	VERY COARSE (X)	± 3°		± 2°	± 1°	± 0° 30'	± 0° 20'																																										
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.										CHECKER RNM																																							
COMPUTER GENERATED DRAWING																				DO NOT CHANGE MANUALLY																													
IF IN DOUBT, ASK										DO NOT SCALE										DRG SIZE : A3										ALL DIMENSIONS ARE IN mm.										CHECK DRG WITH LATEST CHANGE No									

600000010114	AB		REDRAWN WITH 3D REF.	VHD	NVC	RAW	25/06/15
E.R.NO.	LET	LOC	REVISIONS	DSNF	CKR.	APPR.	DATE